## PHL-X



Reference No: 2023/11/04

Both sides treated, white voided BOPP film for pressure sensitive labelling applications.

## **Properties**

- · Good tear and split resistance
- Excellent converting and die cutting properties
- Innovative graphic design and premium ink adhesion
- High stiffness for conversion and automatic dispension

## **Applications**

Designed as label facestock film for self-adhesive label applications

PROPERTIES	TEST CONDITIONS		UNITS	TYPICAL VALUES					
THICKNESS			μ	40	46	50	51	53	57
			Gauge	160	184	200	204	212	228
THICKNESS TOLERANCE			%	6					
UNIT WEIGHT	ASTM D 2673		g / m²	32±1.5	36.8±1.5	40±1.5	41±1.5	42.4±1.5	45.6±1.5
YIELD	ASTM D 2673		m² / kg	31.3±1.2	27.1±1.2	25±1.2	24±1.2	23.6±1.3	21.9±1.3
HAZE	ASTM D 1003		%						
GLOSS	ASTM D 2457		%	> 80					
OPTICAL DENSITY	MACBETH			0.60 ± 0.05					
COEFFICIENT OF FRICTION*	ASTM D 1894	B/B*		< 0.35					
		B/M*		< 0.30					
TENSILE STRENGTH	ASTM D 882	MD	N/mm²	100 ± 20					
		TD		200 ± 50					
ELONGATION AT BREAK	ASTM D 882	MD	%	170 ± 30					
		TD		45 ± 10					
HEAT SEAL TEMPERATURE	3 Bar / 0.5 Sec		°C						
SEAL STRENGTH	130°C / 3 Bar / 0.5 Sec		N / 15 mm						
WVTR	ASTM F 1249 38°C / 90% RH		g / m² / day						
TREATMENT LEVEL	ASTM D 2578		dyne / cm	≥ 38 (both)					
HEAT SHRINKAGE	130°C / 7min	MD	%	≤ 5.0					
	130 0 / / / / / / / / / / / / / / / / / /	TD		≤ 3.0					

<sup>\*</sup>B : Back side \*M : Metal

The above information is the result of laboratory test which are applied on samples from standart production. Since the varying conditions under which our products used are beyond our control, all of the above results are without guarantee and warranty.

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<sup>\*</sup>All COF values are dynamic results