

Both sides heat sealable, one side treated, pearlescent BOPP film.

Properties

- High yield due to low density
- Economical printing capability due to white opaque colour

Applications

Opaque film for general purpose packaging as a single ply or laminated with other substrates.

PROPERTIES	TEST CONDITIONS		UNITS	TYPICAL VALUES					
THICKNESS		μ	25	27	30	35	40	50
			Gauge	100	108	120	140	160	200
THICKNESS TOLERANCE		%	6					
UNIT WEIGHT	ASTM D 2673		g / m ²	17.5±1.0	18.9±1.0	21±1.0	24.5±1.0	28±1.0	35±1.0
YIELD	ASTM D 2673		m ² / kg	57±3.0	52.9±3.0	47.6±2.5	40.8±2.0	35.7±1.5	28.5±1.0
HAZE	ASTM D 1003		%					
GLOSS	ASTM D 2457		%	100 ± 10					
OPTICAL DENSITY	MACBETH		0.50 ± 0.05		0.55 ± 0.05			
COEFFICIENT OF FRICTION*	ASTM D 1894	B/B*	< 0.35					
		B/M*		< 0.25					
TENSILE STRENGTH	ASTM D 882	MD	N/mm ²	90 ± 20					
		TD		200 ± 50					
ELONGATION AT BREAK	ASTM D 882	MD	%	170 ± 30					
		TD		45 ± 10					
HEAT SEAL TEMPERATURE	3 Bar / 0.5 Sec		°C	110 - 145					
SEAL STRENGTH	130°C / 3 Bar / 0.5 Sec		N / 15 mm	> 2.0					
WVTR	ASTM F 1249 38°C / 90% RH		g / m ² / day	7.5	7.0	6.5	6.0	5.0	
TREATMENT LEVEL	ASTM D 2578		dyne / cm	≥ 38					
HEAT SHRINKAGE	130°C / 7 mln	MD	%	≤ 5.0					
		TD		≤ 3.0					

*B/B : Nontreated side to nontreated side

*All COF values are dynamic results

*B/M : Nontreated side to metal

The above information is the result of laboratory test which are applied on samples from standart production. Since the varying conditions under which our products used are beyond our control, all of the above results are without guarantee and warranty.